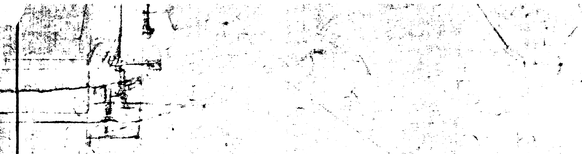
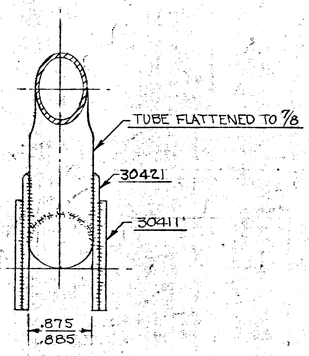
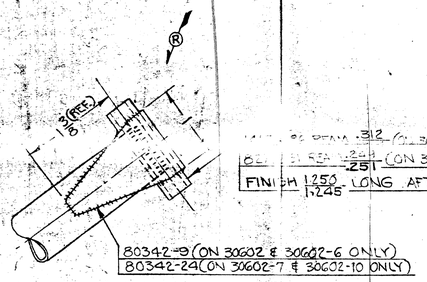
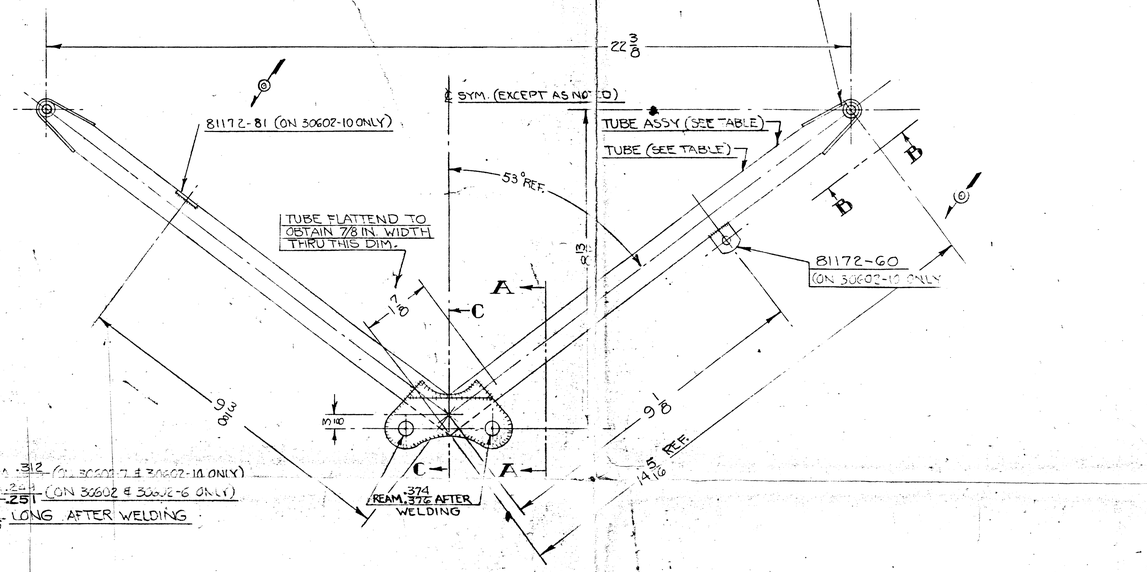




SECTION A-A
FULL SIZE



VIEW B-B
FULL SIZE



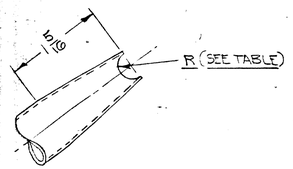
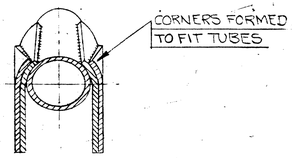


FIG. 1
FULL SIZE

ASSY NO	TUBE ASSY NO	TUBE NO	"R"
30602	30602-3	30602-2	.195
30602-6	30602-5	30602-4	.195
30602-7	30602-8	30602-9	.227
30602-10	30602-8	30602-9	.227



SECTION C-C
FULL SIZE

NOTE:
1. MAGNETIC INSPECTION REQUIRED
2. PRIME WITH RED OXIDE PRIMER SPEC. TT-P-636
3. TIG WELD

DEC 23 1974

81172-81	1	LUG (ON 30602-10 ONLY)	
81172-60	1	LUG (ON 30602-10 ONLY)	
80342-24	2	STRAP (ON 30602-7 & 30602-10 ONLY)	
14175-86	2	BUSHING (ON 30602-7 & 30602-10 ONLY)	
82732-31	2	BUSHING (ON 30602 & 30602-6 ONLY)	
80342-9	2	STRAP (ON 30602 & 30602-6 ONLY)	
30421	2	FITTING	
30411	2	REINFORCEMENT	
-8 OR -5 OR -3	–	TUBE ASSY CONSISTS OF -9, 14175-86, 80342-24 / TUBE ASSY CONSISTS OF -9, 82732-31 & 80342-9 / TUBE ASSY CONSISTS OF -2, 82732-31 & 80342-9	SEE TABLE
-9 OR -1 OR -2	2	7/8 x .049 x 15 ROUND STEEL SEAMLESS / 7/8 x .035 x 15 4130 MIL-T-6736 / 3/4 x .035 x 15 TYPE I COND. N	SEE TABLE
PART No.	NO. REQ.	SIZE / MATERIAL	DESCRIPTION

SCALE IN ½ FT. & NOTED — TOTAL WT.–LBS.
FINISH–PIPER SPECIFICATION 110
MANUFACTURING PRACTICES–PIPER SPECIFICATION 19

LET.	REVISION	BY
R	WELD DETAIL REV.	15-15
Q	AFFECT NOTE 3	
P	INCORP. -4 & -9	
	MATL. SPEC. REV.	
O	81172-60 INCORPORATED	
N	BOM-NOTE REVISED	

R H	MODEL	PER PLANE	NEXT ASSEMBLY	SUPERSEDES	SUP. BY
AS					
GB					
JB					
JB					

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PIPER AIRCRAFT CORP.
LOCK HAVEN, PENNA.

VEE ASSEMBLY-LANDING GEAR, CABANE

DRAFTSMAN	CHECKER	STANDARDS
R-I-SG 8-15-56	RRB	

30602